

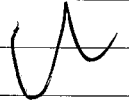
Work Order ID 129415

129415

February-06-15 1:00:16 PM

Page 1

Item ID: D3884-2 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Saddle, Inboard RH
 Start Date: 2/06/15 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 2/06/15 Req'd Qty: 2.00 ***2*** Customer:
 Reference: rework

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3884	B ✓

130	Chemical Conversion Coat per QSI005 4.1	0.00							DAS 41 9-89
130						2			
HandFinish	Memo	0.00							15-2-12
Hand Finishing	PULL FROM TEST FIT: 2 X D3884-2 B124407								
	SAND LIGHTLY A/R								

135	Spray Painting per QSI005 4.2	0.00							DAS 41 9-89
135						2			
SprayPaint	Memo	0.00							15-2-12
Spray Painting	SPRAY PAINT WHITE IMRON								
	131233								
	START TIME: 1030								
	FINISH TIME: 1100								

or touch up A/R

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129415

Page 2

February-06-15 1:00:16 PM

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
145	QC14- Inspect Spray Paint	0.00				(2)			DAS 38 9-89
145									
QC	Memo	0.00							
Quality Control									FEB 13 2015

160	Identify as per dwg & Stock Location <u>51404</u>	0.00							
160									
Packaging	Memo	0.00							
Packaging	RE-IDENTIFY USING NEW B/N								2 FEB 18 2015 DAS CS 9-89

170	QC21- Final Inspection - Work Order Release	0.00							
170									
QC	Memo	0.00							
Quality Control									15/2/18

MS-2-18

Picklist Print

February-06-15 1:00:16 PM

Page 1

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129415

Parent Item: D3884-2

D3884-2

Parent Item Name: Saddle, Inboard RH

Start Date: 2/06/15

Required Date: 2/06/15

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3884-2		Manufactured	No				Each	1.0000		2		DAS	
D3884-2									**			41	
Saddle, Inboard RH												9-89	15-2-12

Location

Loc Qty

Loc Code

ST404

1

124407

1

2